

baby lock

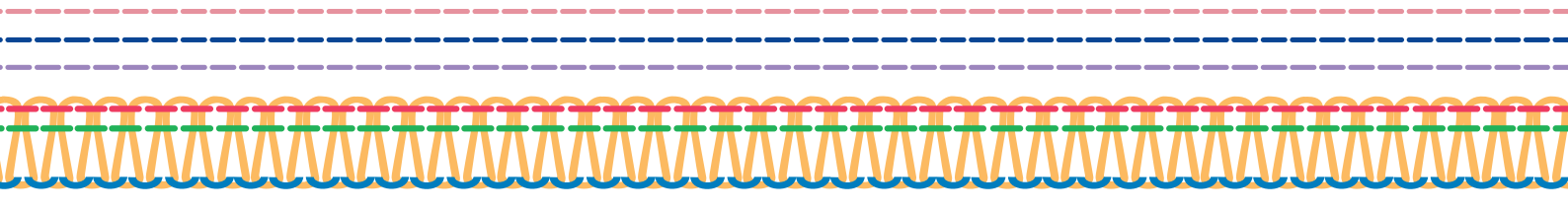
Splendor

Quick Reference Threading Guide

Combination Stitch

Overlock Stitch

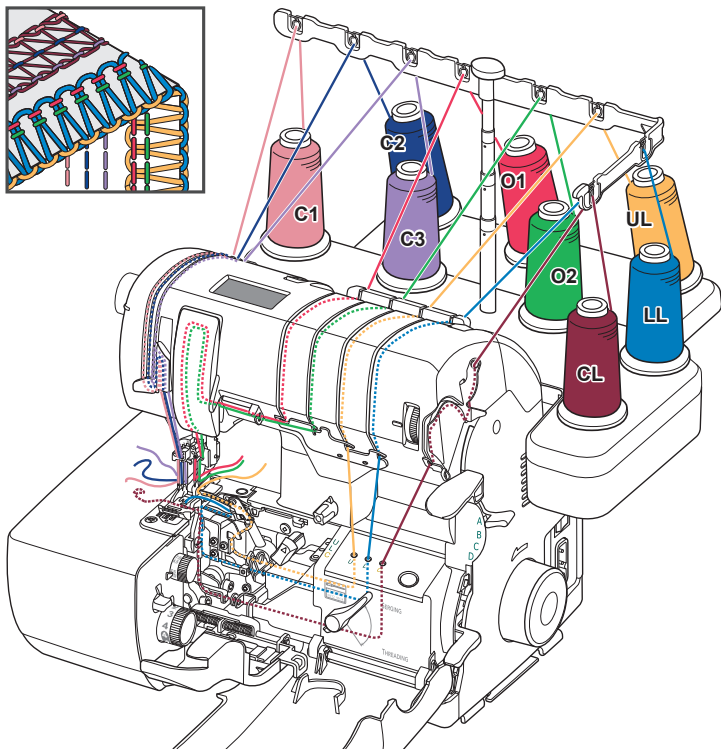
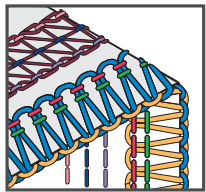
Chain/cover Stitch



COMBINATION STITCH

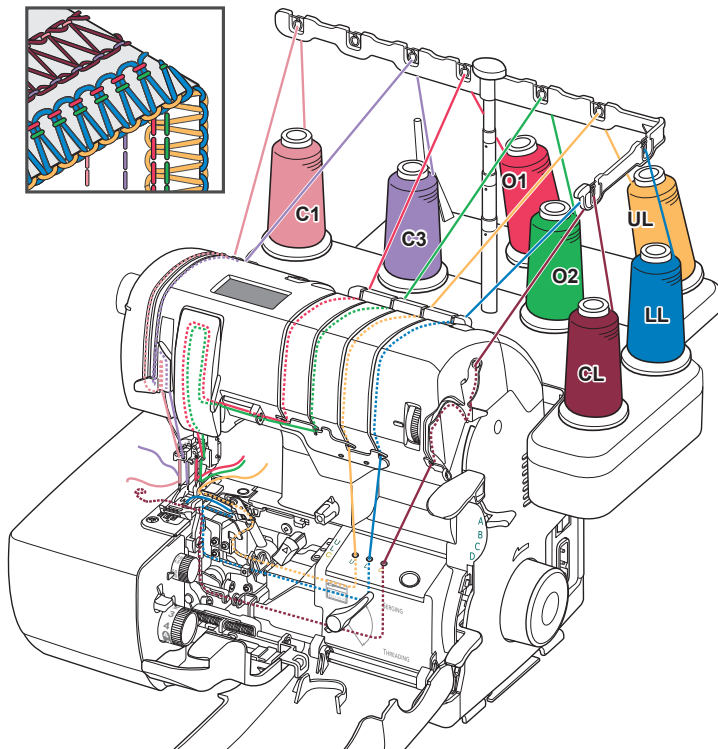
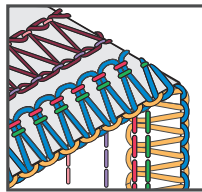
8-Thread (Triple Cover + 4-Thread Overlock)

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	3	7.5	A	4-6	2-3
Upper Looper Selector down up	Blade Position up	Knife Cover	Subsidiary Looper		



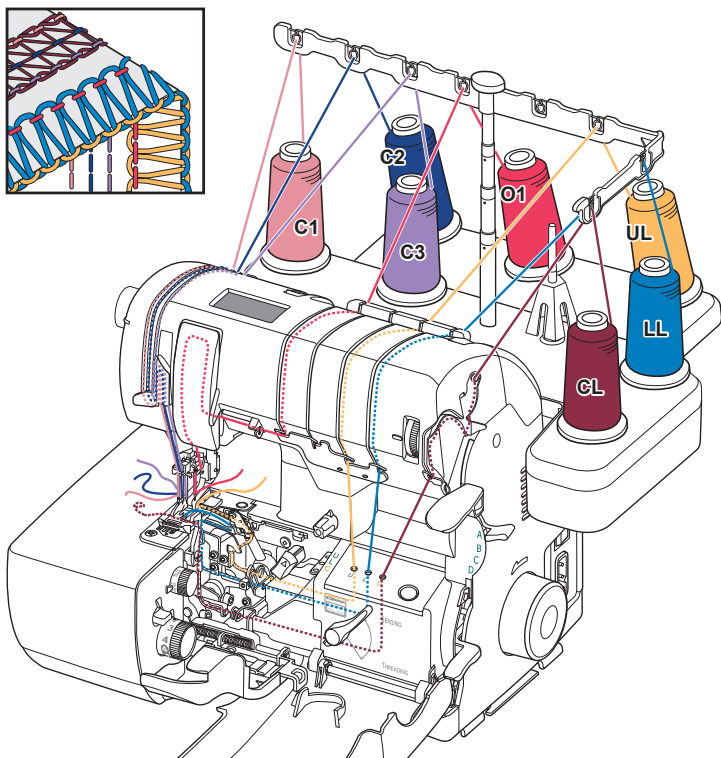
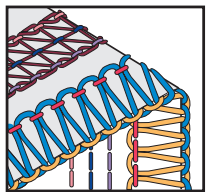
7-Thread (Cover Stitch Wide + 4-Thread Overlock)

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	3	7.5	A	4-6	2-3
Upper Looper Selector down up	Blade Position up	Knife Cover	Subsidiary Looper		



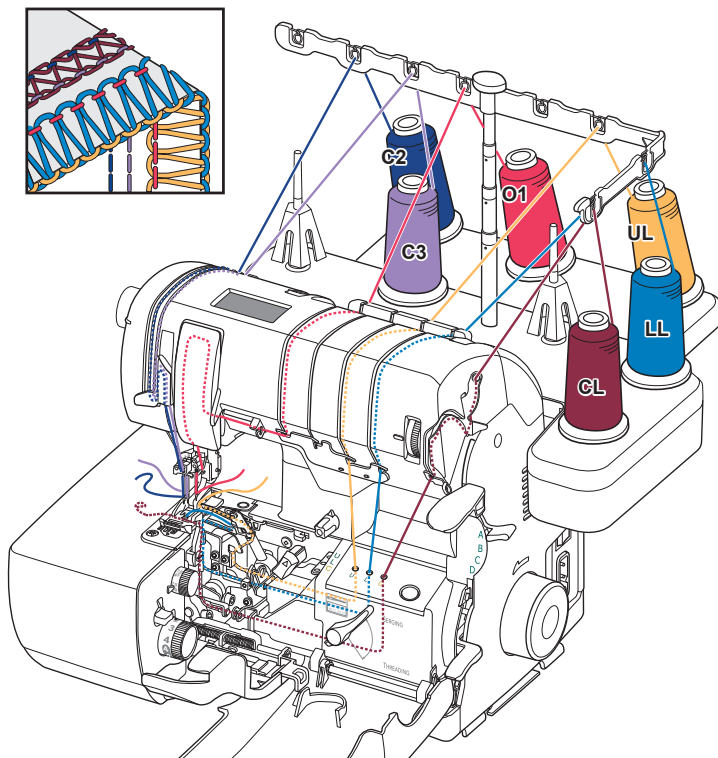
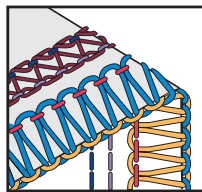
7-Thread (Triple Cover + 3-Thread Overlock Wide)

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	3	7.5	A	4-6	2-3
Upper Looper Selector down up	Blade Position up	Knife Cover	Subsidiary Looper		



6-Thread (Cover Narrow Right + 3-Thread Overlock Wide)

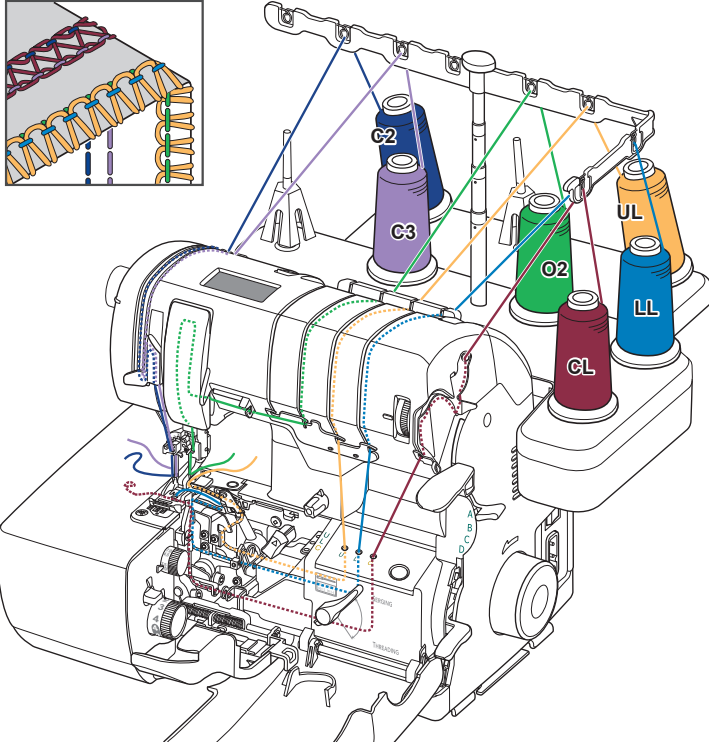
C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	3	7.5	A	4-6	2-3
Upper Looper Selector down up	Blade Position up	Knife Cover	Subsidiary Looper		



COMBINATION STITCH

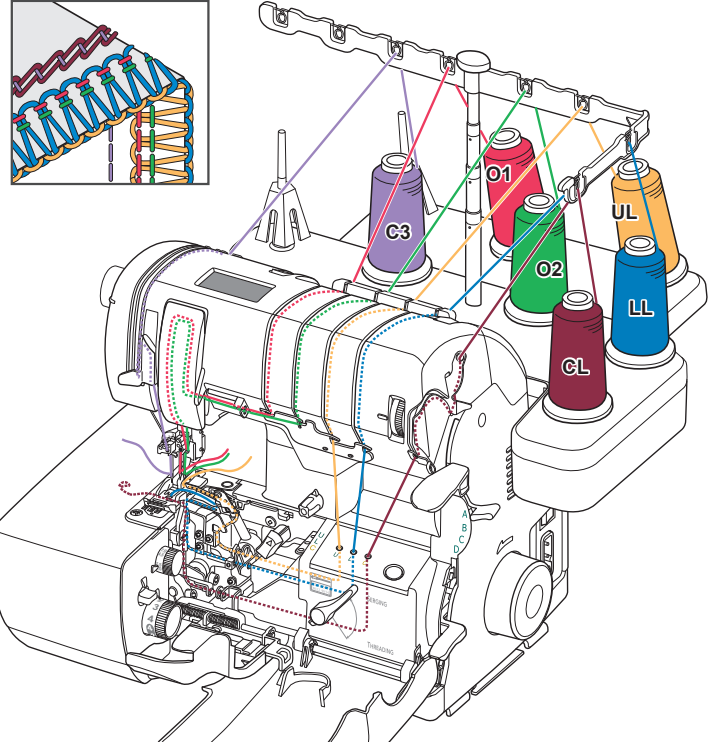
6-Thread (Cover Narrow Right + 3-Thread Rolled Edge)

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	2R	3.5	D	4-6	2-3
Upper Looper Selector down	Blade Position up	Knife Cover	Subsidiary Looper		



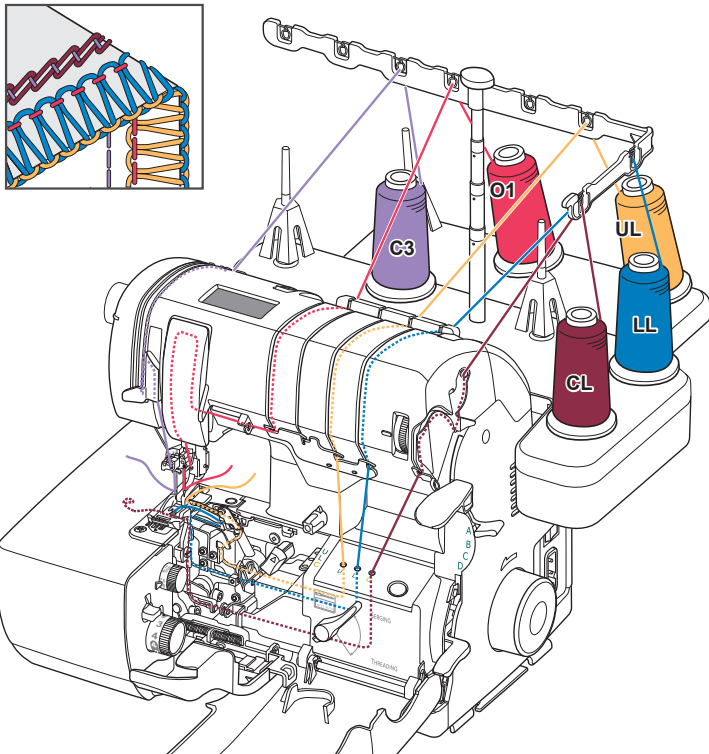
6-Thread (Chain Stitch + 4-Thread Overlock)

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	3	7.5	A	4-6	2-3
Upper Looper Selector down	Blade Position up	Knife Cover	Subsidiary Looper		



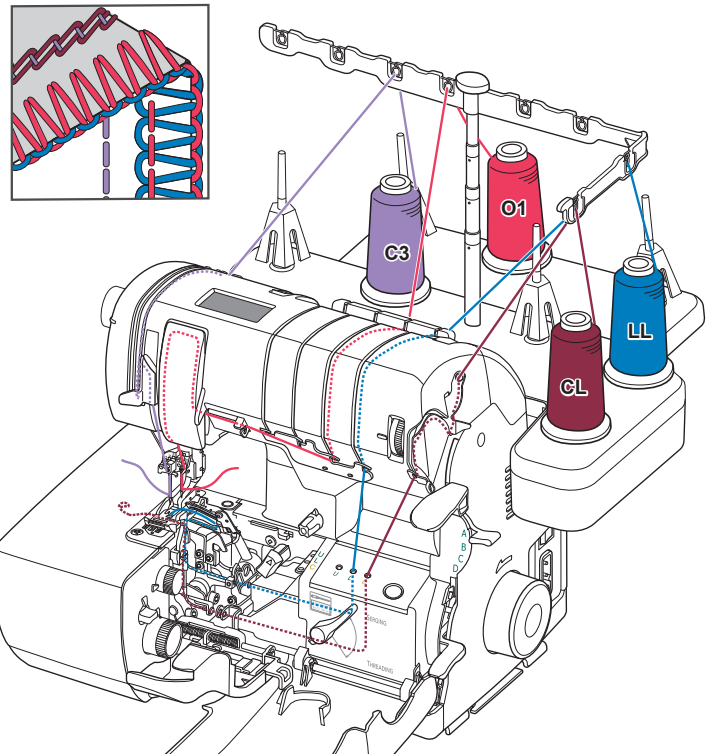
5-Thread Safety Stitch (Chain Stitch + 3-Thread Overlock Wide)

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	3	7.5	A	4-6	2-3
Upper Looper Selector down	Blade Position up	Knife Cover	Subsidiary Looper		



4-Thread Safety Stitch (Chain Stitch + 2-Thread Overlock Wide)

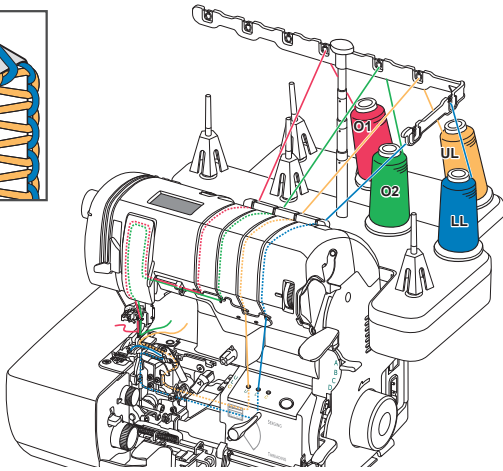
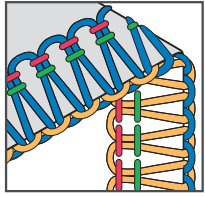
C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	3	7.5	A	4-6	2-3
Upper Looper Selector down	Blade Position up	Knife Cover	Subsidiary Looper		



OVERLOCK STITCHES

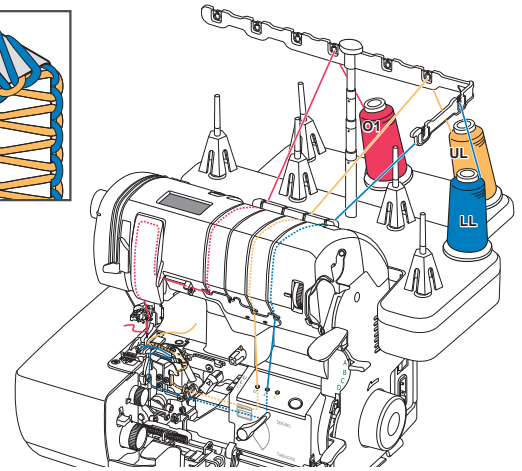
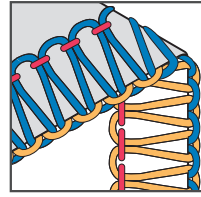
4-Thread Overlock

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					2.5-3.5	6.5-7.5	A	—	—
Upper Looper Selector down up					Blade Position up		Knife Cover	Subsidiary Looper	



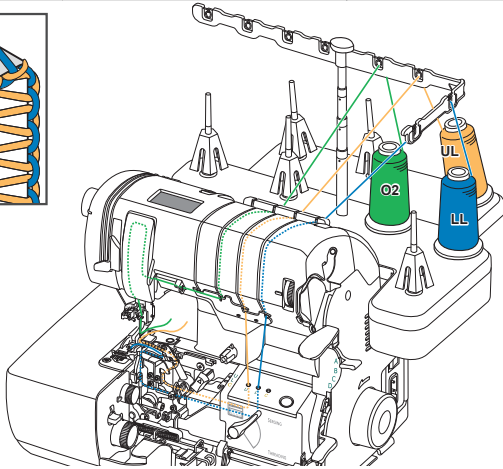
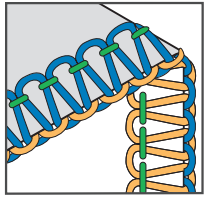
3-Thread Overlock – Wide

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					2-3	7.5	A	—	—
Upper Looper Selector down up					Blade Position up		Knife Cover	Subsidiary Looper	



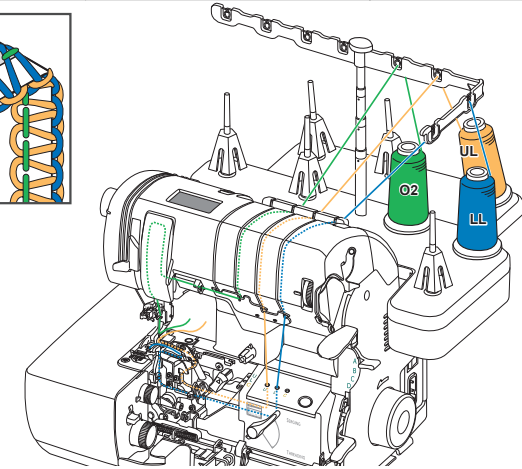
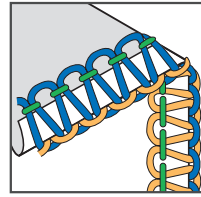
3-Thread Overlock-Narrow

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					2.5-3.5	3.0	B	—	—
Upper Looper Selector down up					Blade Position up		Knife Cover	Subsidiary Looper	



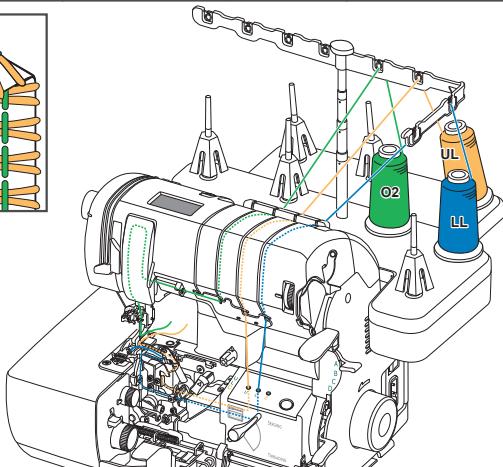
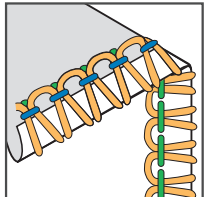
3-Thread Overlock-Narrow Hem

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					0.75-4.0R	3.0	C	—	—
Upper Looper Selector down up					Blade Position up		Knife Cover	Subsidiary Looper	



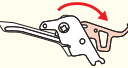
3-Thread Overlock-Rolled Edge

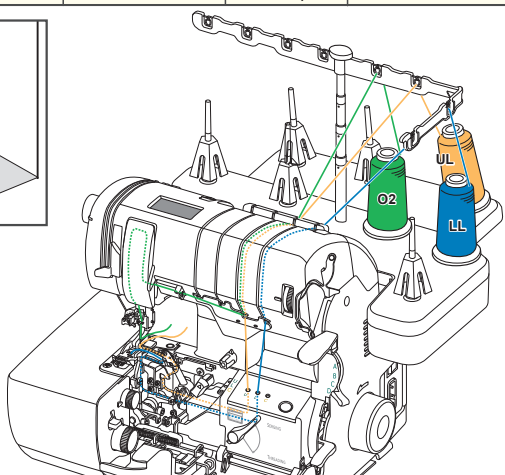
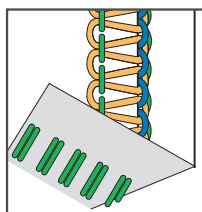
C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					0.75-4.0R	3.0	D	—	—
Upper Looper Selector down up					Blade Position up		Knife Cover	Subsidiary Looper	



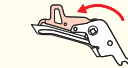
OVERLOCK STITCHES

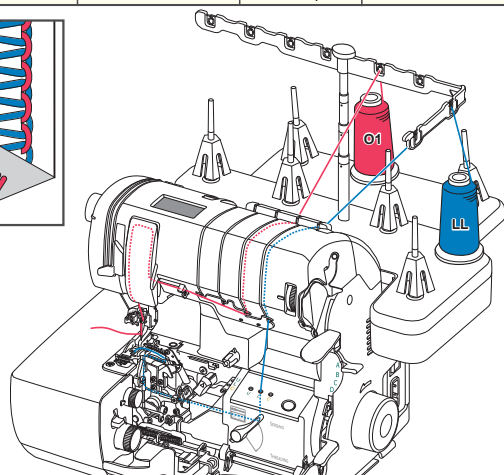
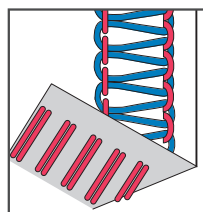
3-Thread Flatlock – Narrow

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					2-3	3.0-3.5	D	—	—
Upper Looper Selector down  up 					Blade Position up 		Knife Cover 	Subsidiary Looper 	

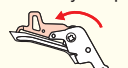


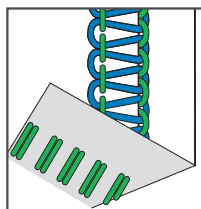
2-Thread Flatlock – Wide

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					2-2.5	7.5	A	—	—
Upper Looper Selector down  up 					Blade Position LOCK 		Knife Cover 	Subsidiary Looper 	



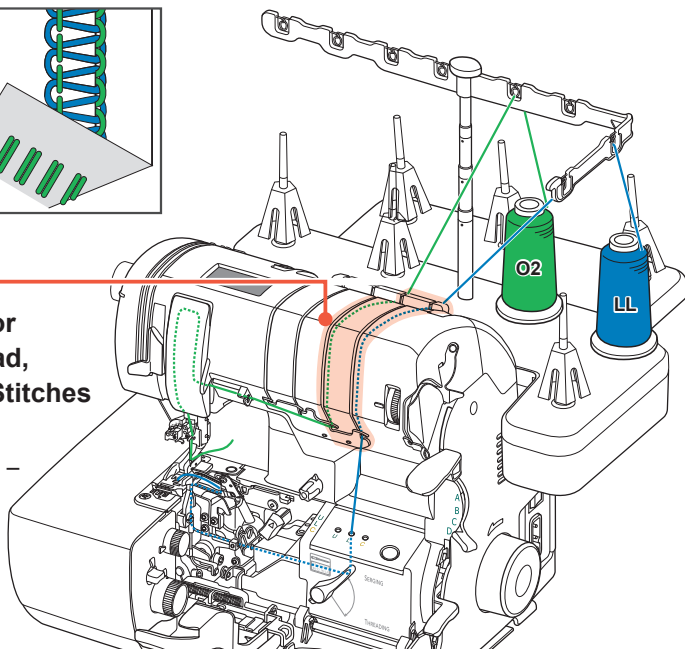
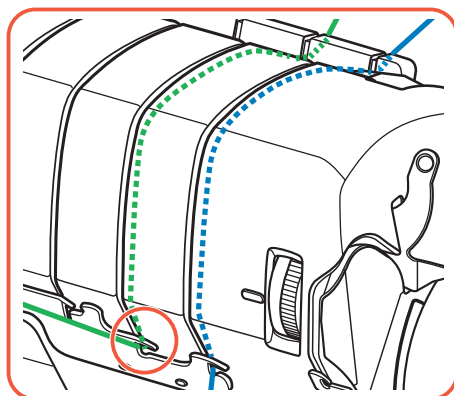
2-Thread Flatlock – Narrow

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					3-3.5	3.5	B	—	—
Upper Looper Selector down  up 					Blade Position up 		Knife Cover 	Subsidiary Looper 	

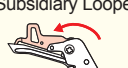


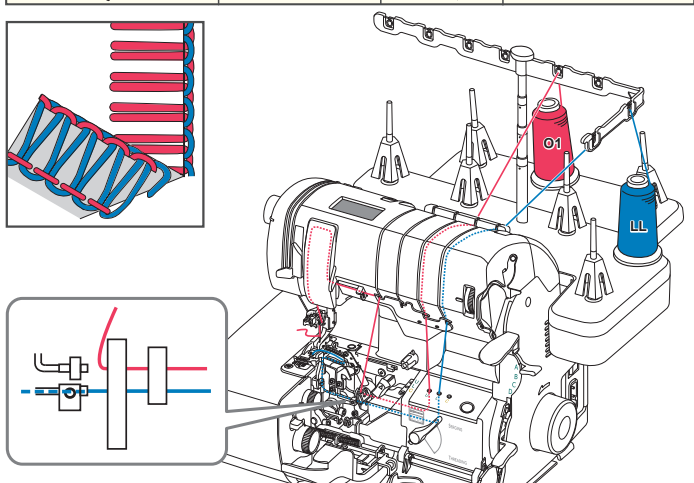
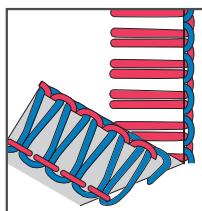
Needle thread path for Flatlock 3 and 2 thread, Ladder and Blanket Stitches

Review the needle thread path after the thread guide – the threading for a Flatlock stitch is different from the Blanket and Ladder Stitch.

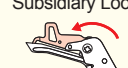


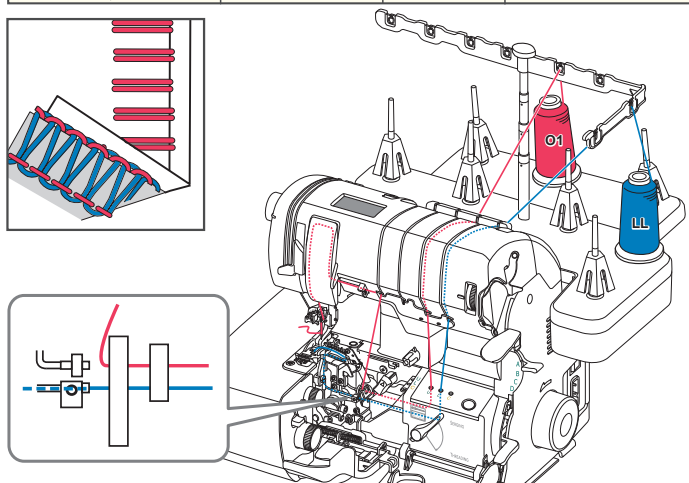
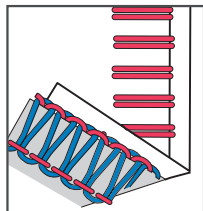
2-Thread Blanket Stitch

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					4.0	7.5	A	—	—
Upper Looper Selector down  up 					Blade Position up 		Knife Cover 	Subsidiary Looper 	



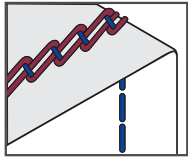
2-Thread Ladder Stitch

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
					4.0	7.5	A	—	—
Upper Looper Selector down  up 					Blade Position up 		Knife Cover 	Subsidiary Looper 	

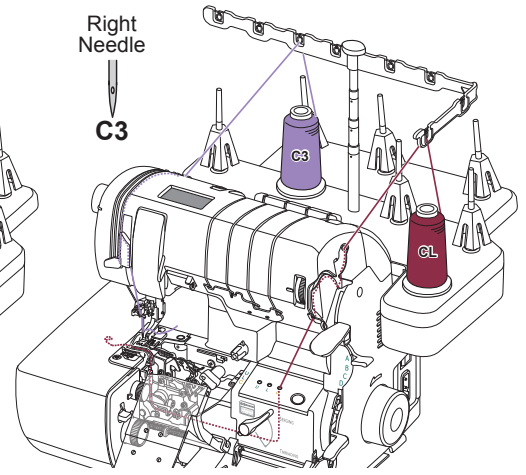
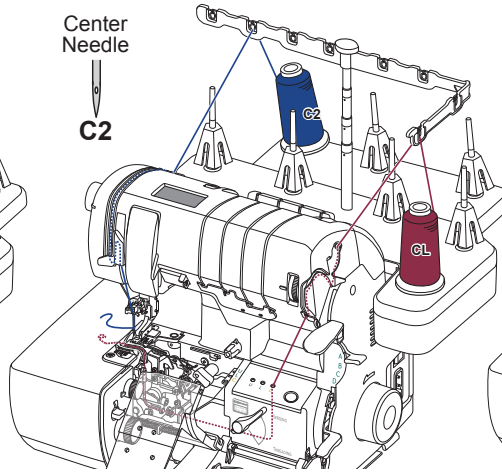
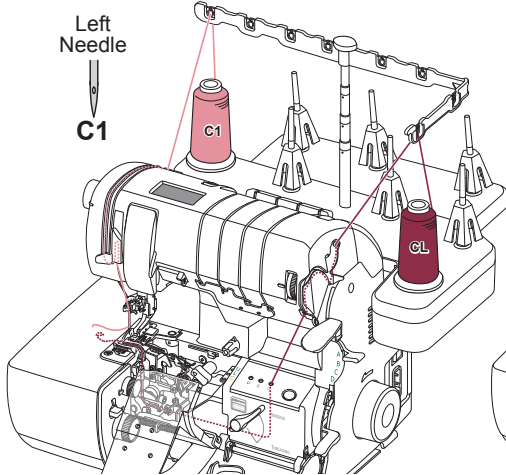


CHAIN/COVER STITCH

Chain Stitch / C1 / C2 / C3

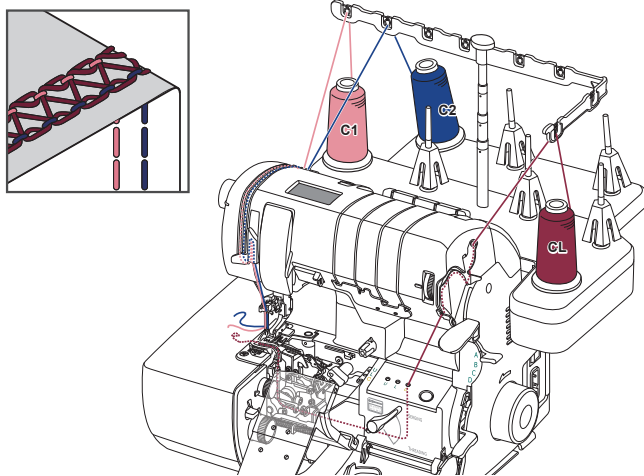


Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension	Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper
2.5-4.0	—	—	4-6	2-5	down up	LOCK		—



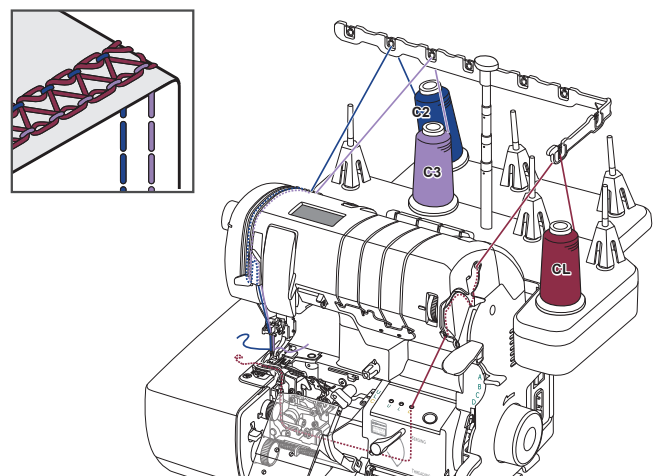
Cover Stitch - Left Narrow - 3mm

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	2.5-4.0	—	—	4-6	1-2
Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper		
down up	LOCK		—		



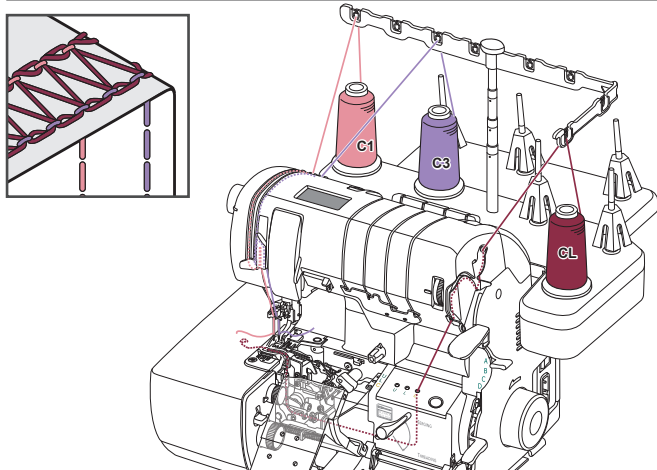
Cover Stitch - Right Narrow - 3mm

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	2.5-4.0	—	—	4-6	1-2
Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper		
down up	LOCK		—		



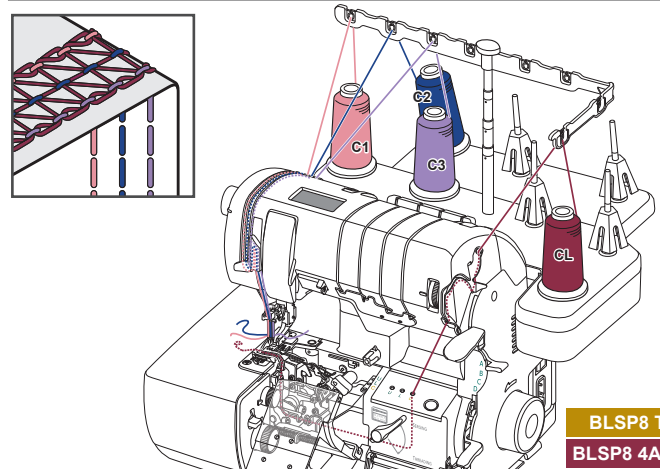
Cover Stitch - Wide - 6mm

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	2.5-4.0	—	—	4-6	0-1
Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper		
down up	LOCK		—		



Triple Cover Stitch - 6mm

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Chain Needle Tension	Chain Looper Tension
C1 C2 C3 O1 O2	2.5-4.0	—	—	4-6	0-1
Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper		
down up	LOCK		—		



BLSP8 TA

BLSP8 4A-7A